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(54) **FUNGAL DEGRADATION AND  
BIOREMEDIATION SYSTEM FOR  
PENTACHLOROPHENOL-TREATED WOOD**

(75) Inventors: **Barbara L. Illman**, Madison; **Vina W. Yang**, Verona; **Leslie A. Ferge**, Middleton, all of WI (US)

(73) Assignee: **The United States of America as represented by the Secretary of Agriculture**, Washington, DC (US)

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*Primary Examiner*—William H. Beisner

(74) *Attorney, Agent, or Firm*—M. Howard Silverstein; John D. Fado; Janet I. Stockhausen

(57) **ABSTRACT**

A method for degrading and/or bioremediating waste wood containing pentachlorephenol (penta) using a fungal inoculum is disclosed. The fungal inoculum comprises of at least one penta-tolerant fungi, a lignocellulosic substrate and a nutrient supplement. The fungal inoculum is applied to the waste wood and maintained in an aerated and hydrated environment having temperature conditions sufficient to allow the inoculum to grow and metabolize the pentachlorephenol. The inoculum and the waste wood are combined until an end product is achieved that is at least partially remediated or of a reduced volume.

**13 Claims, No Drawings**

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## FUNGAL DEGRADATION AND BIOREMEDIATION SYSTEM FOR PENTACHLOROPHENOL-TREATED WOOD

### BACKGROUND OF THE INVENTION

The present invention relates to fungal inocula and their use in degrading and bioremediating wood treated with chemical preservatives. More specifically, this invention discloses and claims a fungal inoculum, the method of its preparation, and its use in degrading and bioremediating wood treated with pentachlorophenol.

Wood used in the construction of today's decks, docks and buildings, or as utility poles and railroad ties, is typically treated with a chemical preservative to prevent its deterioration and extend its service life. The chemical preservative used will generally depend upon the intended use of the wood and often includes chemicals such as pentachlorophenol (penta), chromated copper arsenate (CCA), ammoniacal copper quat (ACQ), and creosote. Until its use was restricted in 1986, penta was typically used to treat aboveground lumber, timber, bridge ties and mine ties located in non-salt water environments.

The disposal of penta-treated wood once it reaches the end of its useful life requires careful consideration because of its toxicity. For example, penta-treated wood is generally not burned in open fires or open stoves, fireplaces or residential boilers because of the toxic chemicals which may be produced as part of its smoke and ash. Accordingly, penta-treated wood is typically collected and stored at landfills or other facilities where large quantities of waste wood is accumulating at an alarming rate. The collection and storage of such large quantities of waste wood creates an environment where the contamination of surrounding soil and groundwater by toxic, environmentally-persistent chemicals is a likely result.

Contamination of soils and groundwater with toxic, environmentally-persistent chemicals is a serious problem. Toxic, environmentally-persistent chemicals are those that are resistant to degradation in the natural environment. As such, these chemicals pose a multi-faceted problem in that as they persist and accumulate in the environment, their toxicity, including in many instances, proven carcinogenicity, presents substantial health risks to both animals and human beings. Environmental contamination from penta-treated wood is a specific concern in view of the large volume of penta-treated waste wood expected to be removed from service and disposed of in the near future.

The prior art is replete with methods for degrading hazardous chemicals. However, this prior art is generally, and specifically, directed towards halogenated aromatic compounds. Suggested treatment strategies include incineration in commercial or industrial incinerators under federal and state regulation, removal and isolation of the contaminated materials, and degradation of the pollutant by bacteria.

All of these strategies suffer from serious deficiencies. Incineration is extremely expensive due to the required energy and safety expense and the necessity of moving the contaminated material to remote locations. Incineration is also impractical because of the large quantities of waste

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which needs processing. Removal and isolation of the contaminated material is also expensive and does nothing to effect a long-term solution. Degradation of the chemicals using bacteria has also proven ineffective due to the bacteria's specificity for particular chemicals and its sensitivity to the toxic chemicals and environmental conditions.

U.S. Pat. No. 5,476,788 employs another strategy which utilizes an inoculum containing the lignin-degrading fungal species *Phanerochaete chrysosporium*, *Phanerochaete sordida*, or *Trametes hirsuta* to remediate solid materials, such as soils, sludge, sediments, and debris (e.g., woods), contaminated with pentachlorophenol. The inoculum contains one or more of the fungal strains and a lignocellulosic substrate, i.e., sawdust. In its use, the inoculum is combined with the pentachlorophenol-contaminated material and the entire mixture is aerated and hydrated until the inoculum metabolizes the pentachlorophenol to a less toxic product. Typically, this less toxic product includes pentachloroanisole.

### BRIEF SUMMARY OF THE INVENTION

The present invention is summarized in that it discloses a fungal inoculum, the method of its preparation, and its use in degrading and/or bioremediating wood treated with the chemical preservative pentachlorophenol (penta).

The disclosed fungal inoculum generally comprises of at least one penta-tolerant fungus, a lignocellulosic substrate, and a nutrient supplement. The penta-tolerant fungal strains are preferably selected from the group consisting of *Meruliporia incrassata* (Mad-563), *Antrodia radiculosa* (FP-103272-sp), *Antrodia radiculosa* (L-11659-sp) and *Antrodia radiculosa* (FP-90848-T). The lignocellulosic substrate is preferably sawdust or wood chips. Other feasible substrates are rice straw, corn stalks, and wheat straw. The nutrient supplement is preferably selected from the group consisting of corn steep liquor, cornmeal and wheatbran.

In one preferred embodiment, the fungal inoculum is prepared by first growing the penta-tolerant fungus in dark, aerobic conditions, having a relative humidity and a temperature sufficient to support fungal growth. The fungus is then combined with a homogenous matrix comprising sterile water, the nutrient supplement, and the sterilized lignocellulosic substrate, to form the fungal inoculum. The fungal inoculum is then allowed to mature by exposing the mixture to dark, aerobic conditions, at a relative humidity and in a temperature range sufficient to allow the fungus to reach a confluent growth.

Waste wood containing penta is remediated or degraded by inoculating the waste wood in the fungal inoculum. To inoculate the waste wood, the fungal inoculum is first spread over the waste wood until all of the waste wood is covered. The waste wood and fungal inoculum mixture is then aerated and hydrated for a time and under conditions sufficient to allow the inoculum to at least partially remediate the penta and/or degrade the waste wood to a desired degradation product. In some instances, the degradation product may be capable of reuse in paper or wood composites, or simply have a reduced volume.

It is an object of the present invention to provide a method for bioremediating and/or degrading chemically treated

waste wood to achieve a product having a reduced volume and/or the capacity to be reused as a wood fiber resource.

It is another object of the present invention to provide a fungal inoculum, and a method for preparing said fungal inoculum, which is useful in bioremediating and/or degrad-

ing chemically treated waste wood.

It is another object of the present invention to provide a fungal inoculum, and a method for using the fungal inoculum, to degrade and at least partially remediate waste wood chemically treated with pentachlorophenol.

One advantage of the present invention is that the penta-tolerant fungi utilized do not require genetic alteration to specifically grow in the presence of pentachlorophenol. Thus, the introduction of the fungi into the environment provides no new, non-naturally occurring organisms.

Another advantage is that the preparation and use of the fungal inoculum is fairly simple and utilizes agricultural waste products and waste products from saw mills and urban chipping. These products have the additional advantage of providing a quick and low cost food source for the fungus, while having the added effect of stimulating rapid and extensive fungal growth, as well as providing a readily storable and transportable solid matrix.

Another advantage is that the inoculum and its method of use are particularly well suited for waste woods such as pressure-treated lumber from buildings, decks, utility poles and railroad ties. Specifically, the solid matrix of the fungal inoculum provides a wood environment for fungal growth which is similar to that of the waste wood. The fungal strain is, therefore, readily adapted to the waste wood environment upon inoculation and does not require a period of adjustment before degradation and bioremediation begins.

These and other objects and advantages of the invention are readily understood in view of the following detail description and examples.

#### DETAILED DESCRIPTION OF THE INVENTION

Waste wood containing pentachlorophenol (penta) is degraded and remediated in accordance with the present invention by inoculating the waste wood with a fungal inoculum comprising at least one penta-tolerant fungus, a lignocellulosic substrate and a nutrient supplement. The fungal inoculum is applied to the waste wood and maintained in an aerated and hydrated environment having temperature conditions and a moisture content sufficient to allow the inoculum to grow and at least partially remediate the penta or degrade the preservative treated wood. The inoculum and the waste wood are combined until a degradation product is achieved that is either of a volume consistent with the desires of the practitioner or capable of being recycled and used for paper or other composite woods.

Penta-tolerant fungi according to the present invention are generally defined as fungi capable of surviving and sustaining growth while being exposed to pentachlorophenol. In the preferred embodiment, the penta-tolerant fungi include, without limitation, *Meruliporia incrassata* (Mad-563), *Antrodia radiculosa* (FP- 103272-sp), *Antrodia radiculosa* (L-11659-sp) and *Antrodia radiculosa* (FP-90848-T). Most preferably, the fungus utilized is *Antrodia radiculosa*

(L-11659-sp). The penta-tolerant fungi, however, may also include any other penta-tolerant fungus capable of degrading or bioremediating the treated waste wood. Preferably, the chosen fungus should provide a two and one-half percent (2.5%) or more dry weight loss in the waste wood after about ten weeks of reaction time.

In the preferred embodiment, the penta-tolerant fungi are naturally existing fungi and not genetically altered or conditioned to grow under specific conditions or in the presence of a particular preservative. It is anticipated, however, that one skilled in the art may use a genetically altered or conditioned fungus in accordance with the present invention. Genetically altered or conditioned fungi may include, but are not limited to, any fungus modified to grow in the presence of a specific nutrient supplement or food source.

In accordance with the Budapest treaty, the strains *Meruliporia incrassata* (Mad-563), *Antrodia radiculosa* (FP-103272-sp), *Antrodia radiculosa* (L-11659-sp) and *Antrodia radiculosa* (FP-90848-T) were deposited with the Agricultural Research Culture Center (NRRL), an International Depository Authority located at 1815 North University Street, Peoria, Ill. 60604 U.S.A., on Jul. 30, 1999, and given the accession numbers NRRL 30171, NRRL 30168, NRRL 30167, and NRRL 30166, respectively.

The lignocellulosic substrate serves as a long-term food source for the fungal inoculum as well as a matrix for its storage and handling. Generally, "lignocellulosic substrate" refers to a substrate having lignin, cellulose, or a combination of both lignin and cellulose. In the preferred embodiment the lignocellulosic substrate includes sawdust or wood chips, either alone or in combination, but may also include any substrate that is capable of sustaining the growth of the fungi. Other lignocellulosic substrates may include, without limitation, agricultural residues such as rice straw, corn stalk, wheat straw, etc.

Sawdust or wood chips are preferred, however, for several reasons: (1) they provide a long-term food source for the fungus while providing fungal growth in a wood environment similar to the penta-treated waste wood environment experienced during inoculation; (2) they permit the production of a large quantity of fungi in a single container; (3) they provide a substrate for easily storing and transporting the fungi; (4) they provide a matrix for convenient and even distribution of the fungus at the inoculation site; and (5) they provide a low cost use of a waste product from saw mills.

The nutrient supplement is defined as a supplement for the lignocellulosic substrate which provides a food source that stimulates rapid and extensive fungal growth beyond that obtained from the lignocellulosic substrate alone. The nutrient supplement may be of any food source which accomplishes the above stated goal and may differ depending upon the fungus selected. Preferably, however, the nutrient supplement used is either a corn steep liquor, cornmeal or wheatbran.

Preferably, the fungal inoculum is prepared by first growing the penta-tolerant fungus, or fungi, in culture containing malt extract agar. The culture is then typically incubated for one to two weeks, or until a confluent fungal growth is achieved over the agar surface. The incubation is best performed in dark, aerobic conditions, at a relative humidity

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of about 70%, and at a temperature range from about 20° C. to 35° C., and more preferably at a temperature range from about 27° C. to 32° C.

After achieving a confluent fungal growth, the fungus, lignocellulosic substrate and the nutrient supplement are combined to form the fungal inoculum, or "seeding." The lignocellulosic substrate is first heat-sterilized and allowed to cool. The sterilized lignocellulosic substrate is then mixed with the nutrient supplement and sterile water until a homogenous matrix is formed. The lignocellulosic substrate is preferably combined with the sterile water at 2–3 volumes of water per volume of substrate, while the nutrient supplement is added in a range from about 1% to 5% per volume water. Liquid nutrient supplement should always be added to the sterile water first and solid nutrient supplement should always be mixed with the substrate before adding the sterile water. This will ensure a homogenous matrix.

The homogenous matrix is gently mixed with the fungal culture and allowed to grow to form the final fungal inoculum. The mixture is allowed to grow for a time and under conditions which allow the fungus to reach confluent growth. Preferably, the mixture is grown in dark aerobic conditions, at a relative humidity of about 70%, and in a temperature range from about 20° C. to 35° C., and more preferably at a temperature range from about 27° C. to 32° C. Typically, confluent growth should occur within 4–8 weeks, but depends specifically upon the fungal volume introduced into the matrix, the lignocellulosic substrate, and the nutrient supplement. For example, a heavy fungal inocula with sawdust will shorten the period of fungal growth.

The fungal inoculum is ready for use or storage as soon as it has reached confluent growth. If immediate use is desired, the inoculum can be readily transported to the bioremediation and/or degradation site where it is applied to completely cover the waste wood. In the alternative, if storage is desired, the fungal inoculum can be stored at 4° C. The storage at 4° C. slows the fungal development and prevents overgrowth.

In one preferred embodiment of the present invention, large quantities of industrial inoculum can be produced either with large numbers of tray inoculum, or in large durable plastic bags with aeration patches to allow the appropriate airflow. Trays and bags can be transported easily to the field sites and applied on the waste wood. Production of inoculum directly in the truck or truckload container is also a possibility.

In another embodiment, steam is an alternative source for sterilization. This is especially useful in pilot plants where steam is readily available. In accordance with this embodiment, the steam provides both sterility and moisture content for the lignocellulosic substrate. After being steamed, however, the substrate temperature must be cooled so as to avoid killing the fungi.

Once transported to the bioremediation/degradation site, the fungal inoculum is spread over the waste wood until all of the waste wood is covered. Preferably the waste wood is heat sterilized prior to application so as to minimize other environmental factors which may effect the ability of the fungi to properly degrade or bioremediate the waste wood. Such factors typically include highly competitive bacteria or other fungi.

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The penta-containing waste wood and fungal inoculum mixture is then aerated and hydrated for a time and under conditions sufficient to allow the inoculum to at least partially metabolize the pentachlorophenol and degrade the waste wood to a desired degradation product. The inoculated waste wood is maintained in a dark, aerobic environment, at a relative humidity of about 70%, and in a temperature range from about 20° C. to 35° C., and more preferably in a temperature range from about 27° C. to 32° C. The inoculation environment must have ample air space to ensure proper growth and to allow proper oxygen flow. In the absence of proper oxygen flow fungal growth will be hampered.

The degradation of the wood by the fungal inoculum will generally result in a degradation product having either a reduced volume or a reduced concentration of pentachlorophenol. Such a product will provide a resource capable of reuse in paper or wood composites, or simply have a reduced volume such that storage or further processing is minimized.

The present invention is further explained by the following examples which should not be construed by ways of limiting the scope or spirit of the present invention.

## EXAMPLES

### Example 1

#### Selection of Preservative—Tolerant Fungi

Fungal strains were collected after an extensive screening of the fungal library at the Center for Forest Mycology Research within the U. S. Department of Agriculture, Forest Products Laboratory. The screening process was first initiated by searching the library for fungal strains collected from specific wood products typically treated with wood chemical preservatives, i.e., utility poles, boats, decks, docks and railroad ties. Other strains were isolated from wood samples collected from the field plots of the USDA Forest Services, Forest Products Laboratory in Gulfport, Miss. and from Picnic Point in Madison, Wis. The selected fungal strains were then retrieved and further analyzed to determine their tolerance to CCA, ACQ, creosote and pentachlorophenol.

Chemical preservative tolerance was determined by application of a "choice test." The choice in this case was whether a particular fungal strain would grow towards a wood treated with a chemical preservative or towards a non-treated wood, or both.

To perform the "choice test", a freshly grown fungal malt agar disk (9 mm) was placed in the center of a Petri dish (14 cm diameter) containing 12 ml of water agar, as described in Leithoff et al., "Growth of the copper tolerant ground-rot fungus *Antrodia vaillantii* on different substrates," The Int'l Research Group on Wood Preservation, IRG/WP95-10121, incorporated herein by reference. In this particular application, however, no glass ring was applied to the agar disk. A preservative-treated wood sample (1.5 cm×3 cm) was then placed at one edge of the Petri dish while a non-treated wood sample was placed at the opposite edge. The plates were then incubated at 27° C. and 70% relative humidity (RH) for 14 days, wherein fungal growth was monitored.

At the end of 14 days, most fungal strains showed a primary growth preference towards the non-treated wood with no growth towards the treated wood. Some strains, however, showed growth preference towards both directions. Table 1 lists the strains which exhibited the greatest amount of growth towards wood treated with pentachlorophenol. These fungal strains were considered pentachlorophenol-tolerant and selected for use in later degradation and bioremediation studies.

TABLE 1

Fungi Selected by Choice Test for Tolerance to Preservatives			
Preservative	Strain Name	Isolate Designation	Source
Penta	Phanerochaete chrysosporium	BKMF1767	FPL-MC
	Meruliporia incrassata	Mad-563	FPL
	Ipex lacteus	HHB7328	FPL
	Polyporus sp	FP101605	FPL-MC
	Phanerochaete sordida	Kropp36T2	FPL-MC
	Antrodia radiculosa	L-11659-sp	FPL-MC
	Antrodia radiculosa	FP-103272-sp	FPL-MC
	Antrodia radiculosa	FP-90848-T	FPL-MC

FPL-MC: Forest Products Laboratory Center for Forest Mycology Research

FPL: Forest Product Laboratory

### Example 2

#### Determination of Optimum Growth Conditions

The fungal strain *Meruliporia incrassata* (TFFH-294) was used to determine the optimum growth conditions for fungal strains to be used in fungal inocula effective in bioremediating and/or degrading chemically preserved wood. Fungal strain *Meruliporia incrassata* (TFFH-294) is a strain that was isolated from the USDA-FS Forest Products Laboratory research plots in Gulfport, Miss. *Meruliporia incrassata* (TFFH-294) has been deposited with NRRL and assigned accession number NRRL 30165.

#### Optimum Temperature

Four temperature settings, 20, 27, 32 and 37° C. were studied to determine their effect on fungal growth. Four disks of fungal culture were inoculated onto malt extract liquid medium (Difco Bacto malt extract). After incubation for 12 days at the various temperatures, the mycelia of the fungi were harvested on Whatman No. 1 filter paper, air dried and measured for biomass dry weight.

The results showed that the optimal temperature for fungal growth was in a range between about 27° C. and 32° C. Incubation at a higher temperature setting of 35° C. showed a substantial decline in growth, as did incubation at a lower temperature setting of 20° C.

#### Optimal Light Conditions

Light effect on growth was studied under three settings, 24 hours of light, 12 hours of light with 12 hours of darkness, and 24 hours of darkness. Fungal inoculant was grown in malt extract liquid medium as above for a period of 21 days. Mycelia were then harvested, air dried and weighed to obtain biomass measurements.

The results of light effect are shown in Table 2. Fungi produced more cell mass under the complete dark growth condition than under either a mixture of light/dark or com-

plete light. Cell mass measurements increased 33% at 24 hours dark cycle then at 24 hours light cycle.

TABLE 2

Light Effect on TFFH-294 Growth	
Light condition	Dry Weights, mg ( $\pm$ S.D.)
24 hours of light	66 $\pm$ 8
12 hours of light/dark	70 $\pm$ 6
24 hours of dark	88 $\pm$ 13

#### Defined Liquid Medium

Fungal cultures were inoculated in Bailey media (Bailey et al., "Cellulase (B-1,4-Gucan,4-Glucanohydrolase) from Wood-Degrading Fungus *Polyporus Chweinitzii*," *Fr. I. Purification Biochem. Biophys. Acta*, 185:381-391 (1969)), and Bill media (Kirk et al., "Production of Multiple Ligninases by *Phanerochaete chrysosporium*: Effect of Selected Growth Conditions and Use of a Mutant Strain," *Enzyme Microb. Technol.*, 8:27-32 (1986)) to determine which medium provided better fungal growth. Fresh fungal cultures were grown on malt extract agar plates. Four agar discs (9 mm) of complete fungal growth were removed and inoculated into 25 ml growth medium in 125 ml flasks. The flasks were then kept stationary at 27° C. and 70% RH for 21 days. After 21 days, the gycelia were harvested for biomass measurements.

The biomass measurements indicated that the biomass growth for TFFH 294 was better in Bailey medium over BIII medium. The Bailey medium produced an average dry weight mass of 20 mg $\pm$ 10 mg, while the BIII medium produced an average dry weight mass of 16 mg $\pm$ 5 mg. It is understood, however, that certain types of fungi may grow better in certain types of media. Accordingly, the limitation of the present invention to one type of media over another is not necessary.

#### Oxygen

Fungal cultures were grown with or without oxygen-enhancement, i.e., oxygen flush, to determine the effects of oxygen upon fungal growth. Fungal cultures were inoculated in Bailey media or BIII media, and grown on malt extract agar plates. From the plates, four agar disks (9 mm) of complete fungal growth were removed and inoculated into 25-ml growth medium in 125-ml flasks. The flasks were grown with and without oxygen flush, and were kept stationary at 27° C. and 70% RH for 21 days. Oxygen-enhanced cultures were flushed with oxygen every other day for an interval of 20 seconds. After 21 days, the fungal mycelia were harvested, air dried and measure for dry weight.

From the mycelia dry weight measurements, the results showed that oxygen-enhanced incubation provided fungal growth similar to that of the white-rot fungi, *Phanaerochytes chrysosporium* (Kirk, et al. 1986). As seen in Table 3 below, the enhanced growth effect has consequently produced a lower pH value in the culture flasks, thus indicating confluent growth.

TABLE 3

Oxygen Effect on Fungal Growth with Two Defined Media				
Strain	Medium	O <sub>2</sub>	Dry weights, mg (±S.D.)	pH
TFFH 294	Bailey	+	23 ± 1	2.73
		-	20 ± 1	3.04
	BIII	+	21 ± 2	2.96
		-	18 ± 2	3.61

Example 3

Nutrient Supplements: Corn Steep Liquor

Fungal inoculum containing *Meruliporia incrassata* (TFFH-294) was added to malt extract liquid media supplemented with 1, 2.5 and 5% of sterile corn steep liquor (CSL)(ADM corn processing, Cedar Rapids, Iowa). Media containing no CSL was used as a control. Cultures were grown at 27° C. and 70% RH for 30 days. After 30 days, Mycelium was separated from liquid culture by filtration, oven dried and weighed. The % dry weight was determined as a percent of the dry weight for the inoculum without CSL concentration.

The addition of the corn steep liquor to the growth medium had a profound effect on fungal growth. Various concentrations of CSL were tested and results are shown in Table 4 below. The highest enhancement effect was obtained by adding 1% CSL in malt extract medium. This enhancement should limit the disadvantage experienced by various fungal strains such as TFFH-294, which are typically disadvantaged by their slow growth characteristic that limits their competition with other dominant fungi in nature, such as *Postia placenta* and *Gloeophyllum irabeum*. Accordingly, the supplementation with a CSL nutrient will allow better competition in nature.

TABLE 4

Effect of CSL on TFFH-294 Growth	
CSL concentration	% Dry weight gain
0	100
1.0%	321
2.5%	256
5.0%	196

Example 4

Effect of Corn Steep Liquor on Fungal Growth for Fungi Tolerant to Different Wood Chemical Preservatives

Fungal inoculum containing fungal strains exhibiting tolerance to either CCA, ACQ, creosote or pentachlorophenol were supplemented with 1% sterile CSL (ADM corn processing, Cedar Rapids, Iowa) in malt extract media to determine the effect of the CSL on the growth patterns of the separate strains. Media without CSL was used as a control and considered to exhibit 100% growth. Weight was determined from fungal mycelia incubated for 3 weeks in liquid malt extract, with or without CSL, at 27° C. and 70% RH.

After 3 weeks, the mycelia was removed from the liquid by filtration on filter paper, oven dried and weighed. The % dry weight was determined as percent of the dry weight for the inoculum without CSL. Table 5 illustrates the increase growth effect that the CSL provides to the various strains used.

TABLE 5

Effect of corn steep liquor (CSL) on fungal growth in liquid medium.			
Strain*	CSL	Net weight (g) <sup>^</sup>	% growth <sup>^^</sup>
TFFR-294	- -	0.053 ± 0.011	100
	+	0.108 ± 0.027	203
FP-90848-T	- -	0.079 ± 0.013	100
	+	0.116 ± 0.023	147
Mad-534	- -	0.049 ± 0.004	100
	+	0.114 ± 0.006	233
Mad-617	- -	0.028 ± 0.003	100
	+	0.106 ± 0.022	379
FP-103272-sp	- -	0.058 ± 0.009	100
	+	0.114 ± 0.017	196

\*TFFH-294 and FP-90848-T are ACQ-tolerant CCA-tolerant; Mad-534 and Mad-617 creosote-tolerant; and FP-103272-sp is penta-tolerant and creosote tolerant.

<sup>^</sup>Weight determined from fungal mycelia incubated for 3 weeks in liquid malt extract, with or without cornstarch liquor (CSL), removed from liquid by filtration on filter paper, oven dried and weighed.

<sup>^^</sup>Medium without CSL (- -) is the control, with 100% growth. Growth of medium with CSL (+) is expressed as % of the control.

Example 5

Preservative Wood Degradation Study

A degradation study was performed using fungal strains exhibiting tolerance to either CCA, ACQ, creosote or pentachlorophenol. Blocks of wood were cut (1x1x0.3 inches) from southern pine (*Pinus sp.*) and treated to CCA, ACQ, creosote and pentachlorophenol according to American Wood Preserver's Association (AWPA) standards ("American Wood Preserver's Association: Book of Standards," American Wood-Preserver's Association, Woodstock, MD, 1991). The blocks of wood were sterilized and allowed to cool.

Degradation of the treated wood block was observed by placing the sterile block on the surface of the fungal inoculum in the glass bottle. Fungi strains known to be tolerant to a specific preservative were exposed to blocks having their respective preservative. The blocks were then incubated for 10 weeks at 27° C. and 70% RH. After 10 weeks, the remaining portion of the blocks were removed and their dry weight loss was measured according to ASTM standards.

Table 6 below depicts the ability of the fungal inoculum having certain fungal strains to degrade the preservative-treated wood. As can be seen the fungal strains of *Meruliporia incrassata* (TFFH-294), *Antrodia radiculosa* (MJL-630), *Meruliporia incrassata* (Mad-563) and *Antrodia radiculosa* (FP-90848-T) were able to degrade the Penta-treated wood at an average of greater than 20% of the original dry weight of the wood. *Antrodia radiculosa* (FP-90848-T) was also able to degrade ACQ-treated wood at an average of 29.9% of the original dry weight. *Antrodia radiculosa strains* FP-103272-sp, L-11659-sp, and FP-90848-T, and *Meruliporia incrassata* (Mad-563) were able to degrade on average approximately 3% of the wood block having a concentration of Pentachlorophenol. Finally,

*Antrodia radiculosa* strains FP-103272-sp, L-11659-sp, and FP-10539-R, and *Neolentinus lepideus* (Mad-534) exhibited the ability to reduce the dry weight of wood having creosote by an average of approximately 3%.

TABLE 6

Fungal Degradation of Preservative-Treated Wood*										
Fungus	UNTREATED		ACQ		CCA		Penta		Creosote	
	Avg	SD	Avg	SD	Avg	SD	Avg	SD	Avg	SD
<i>Meruliporia incrassata</i> (TFFH-294)	62.2	2.9	9.7	5.7	36.8	2.7	1.9	0.3	1.8	0.2
<i>Antrodia radiculosa</i> (MJL-630)	32.6	4.8	6.7	6.8	26.6	2.9	1.5	0.1	1.7	0.2
<i>Meruliporia incrassata</i> (Mad-563)	62.5	2.5	3.5	0.1	23.7	7	4.1	2.5	1.5	0
<i>Antrodia radiculosa</i> (FP-90848-T)	39.5	4.1	29.9	14.3	20.1	7.7	2.6	0.5	2.1	0.2
<i>Antrodia radiculosa</i> (FP-103272-sp)	24.6	6	0.7	0.1	6.5	4.7	4.7	2.3	5.5	2
<i>Antrodia radiculosa</i> (FP-105309-R)	27.2	3	4.4	4	2.3	0.8	2.4	0.6	2.9	0.8
<i>Antrodia radiculosa</i> (L-11659-sp)	23.1	2.7	0.8	0.3	1.3	1.3	5.3	1.8	3.2	1.8
<i>Neolentinus lepideus</i> (Mad-534)	38.8	5.3	1.4	0.3	-0.7	0.4	1.5	0.1	4.1	0.7

\*Standard Method of Testing Wood Preservatives by Laboratory Soil-Block Cultures, ASTM D-1413-76

Effect of Additives On Degradation of Preservative-Treated Wood

A study was also performed to determine what effect the additives had on the ability of certain fungal strains to degrade preservative-treated wood. A fungal inoculum was prepared for each strain using one of the selected fungi as described above. First, the fungus was grown on 10 ml malt extract agar in a glass bottle (2x2x5 h inches) and incubated at 27° C., 70% RH, for 1-2 weeks until a confluent growth on the agar layer occurred. A mixture of soft wood and hard wood sawdust was sterilized and set for use as a lignocel- lulosic substrate.

the inoculum containing cornmeal and wheatbran, 10 g of the sterile sawdust was combined with the corn meal and wheat bran at 2.5% (w/w, 0.25 g corn meal or wheat bran/10 g sawdust) for each ingredient, followed by 20 ml of sterile water. The inoculum was then added to another glass bottle containing the fungal growth. Incubation was continued in a stationary condition and at a temperature of 27° C. and 70% RH. The length of incubation depended on the rate of fungal growth, however, after about 4-6 weeks of incubation fungal mycelia growth was obvious. The fungal strains utilized are those depicted in table 7. These results indicate that addi- tives enhance degradation of preservative-treated wood.

TABLE 7

Effect of additives to degradation of preservative-treated wood.						
CHEMICAL	FUNGAL SPECIES	ISOLATE #	WEIGHT*	cmwb**	CSL***	SYP****
CCA	<i>Antrodia radiculosa</i>	L-11659 sp	32.0 mg	150%	446%	972%
	<i>Polyporus</i> sp	FP134933	12.3 mg	1040%	577%	1284%
	(unknown)	F43G	1.0 mg	3500%	500%	114%
	<i>Diplomitoporus lindbladii</i>	FP134600	13.0 mg	469%	238%	753%
ACQ	<i>Meruliporia incrassata</i>	TFFH 294	34.0 mg	32%	208%	179%
	Chain chlamydospore	ME681	27.0 mg	63%	56%	248%
	<i>Antrodia radiculosa</i>	FP90848	17.0 mg	176%	188%	243%
	—	UpK	38.0 mg	118%	103%	34%
Creosote	—	UpL	50.0 mg	82%	120%	678%
	<i>Gloeophyllum Subferrugineum</i>	FPL 508	64.0 mg	—	103%	39%
	<i>Melanoporia niger</i>	MD278	66.0 mg	95%	127%	772%
	—	UpK	51.0 mg	112%	110%	14%
	<i>Polyporus</i> sp.	FP101605	61.0 mg	101%	111%	224%

\*Weight of preservative-treated pine sawdust. Control weight. Growth is based on % of control weight.  
 \*\*% growth on pine sawdust amended with cornmeal (cm) and wheatbran (wb)  
 \*\*\*% growth on pine sawdust amended with cornstarch liquor (SCL)  
 \*\*\*\*SYP = Southern yellow pine sawdust with no preservatives.

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Separate fungal inocula were prepared containing a nutri- ent supplement of either corn steep liquor or cornmeal and wheatbran. For the inoculum containing corn steep liquor, 10 g of the sterile sawdust was mixed with 20 ml of sterile water containing 1% commercial corn steep liquor (v/v) and added to the glass bottle containing the fungal growth. For

Example 6

Scale-up of Fungal Inoculum in Laboratory

Fungal inoculum containing *Meruliporia incrassata* (TFFH-294) was prepared according to the present invention and utilized to determine the effectiveness of the fungal

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inoculum on a larger scale. Although the fungal inoculum employed was directed towards wood treated with CCA, it is anticipated that similar results would be obtained on wood treated with pentachlorophenol using penta-tolerant fungal strains.

Fungal Culture Preparation

Five to seven Petri dishes (14 cm diameter) containing malt agar were used to grow fungal inoculum containing the fungal strain *Meruliporia incrassata* (TFFH-294). The Petri dishes were incubated at 27° C. and 70% RH until a confluent growth occurred on the agar layer. Agar chunks of 1–1.5 inches square were removed and immediately transferred to the solid substrate matrix already prepared as described below.

Solid Substrate Matrix in Tray

Solid substrate comprising a lignocellulosic substrate and nutrient supplement were prepared in an aluminum tray (9×13×2.5 h inches). First, 350 gm of sawdust was placed in the empty tray and the tray and sawdust autoclaved and cooled to room temperature. Once the tray and sawdust was cooled, 700 ml of sterile water having a 1% concentration of corn steep liquor was added and mixed to achieve a homogeneous solid matrix. The fungal squares were then gently mixed with the solid matrix, covered with foil and incubated. Incubation was in dark conditions and at 27° C., 70% RH, for a period of 4–8 weeks, or until a confluent growth was obtained. After the fungus had reached confluent growth, the fungal inoculum was stored at 4° C. to prevent overgrowth.

Preservative Lumber Degradation in Degradation Chamber

Several large metal degradation chambers (33×6×8 h inches) with sliding covers were custom-made for the lumber degradation study. A 2 inch layer of moistened soil having a water content of 35% was placed in the degradation chamber. Formed pieces of 12 inch cut preservative-treated 2×4 lumber was pieced on top of the soil and the metal degradation chambers were sterilized in an autoclave. After the chambers had cooled down to room temperature, the TFFH-294 fungal chips inoculum was poured onto the preservative-treated lumber until the lumber was completely covered. The chamber containing the inoculated lumber was then stored at 27° C. and 70% RH for 12 weeks. At the end of the 12 week incubation period the wood was harvested and measured for dry weight loss to determine the level of degradation. Results showed a 28% degradation of CCA-treated wood as compared to nontreated control wood.

While the present invention has now been described and exemplified with some specificity, those skilled in the art will appreciate the various modifications, including variations, additions, and omissions, that may be made in what has been described. Accordingly, it is intended that these modifications also be encompassed by the present invention and that the scope of the present invention be limited solely by the broadest interpretation that lawfully can be accorded the appended claims.

We claim:

1. A method for bioremediating wood containing chromated pentachlorophenol (penta) comprising the steps of: inoculating wood containing pentachlorophenol with a fungal inoculum comprising at least one penta-tolerant fungus selected from the group consisting of *Meruli-*

*poria incrassata* (Mad-563), *Antrodia radiculosa* (FP-103272-sp), *Antrodia radiculosa* (L-11659-sp) and *Antrodia radiculosa* (FP-90848-T), at least one lignocellulosic substrate and at least one nutrient supplement, the lignocellulosic substrate and the nutrient supplement in an amount sufficient to produce a biomass of the fungal inoculum sufficient to at least partially remediate the pentachlorophenol; and aerating and hydrating the inoculated wood for a time and under conditions sufficient to allow the fungal inoculum to remediate the pentachlorophenol.

2. The method of claim 1 wherein the penta-tolerant fungus is *Antrodia radiculosa* (L-11659-sp).

3. The method of claim 1 wherein the lignocellulosic substrate is selected from the group consisting of sawdust, wood chips, rice straw, corn stalks, and wheat straw.

4. The method of claim 1 wherein the nutrient supplement is selected from the group consisting of corn steep liquor, cornmeal and wheatbran.

5. The method of claim 1 wherein the inoculated wood is aerated and hydrated in dark, aerobic conditions, at a relative humidity of about 70%, and in a temperature range from about 20° C. to 35° C.

6. The method of claim 5 wherein the inoculated wood is aerated and hydrated in a temperature range from about 27° C. to 32° C.

7. A method for degrading wood containing pentachlorophenol (penta) comprising the steps of:

inoculating wood containing pentachlorophenol with a fungal inoculum comprising at least one penta-tolerant fungus selected from the group consisting of *Meruliporia incrassata* (Mad-563), *Antrodia radiculosa* (FP-103272-sp), *Antrodia radiculosa* (L-11659-sp) and *Antrodia radiculosa* (FP-90848-T), at least one lignocellulosic substrate and at least one nutrient supplement, the lignocellulosic substrate and nutrient supplement in an amount sufficient to produce a biomass of the fungal inoculum sufficient to degrade the wood; and

aerating and hydrating the inoculated wood for a time and under conditions sufficient to allow the fungal inoculum to degrade the wood to reach a degradation product.

8. The method of claim 7 wherein the penta-tolerant fungus is *Antrodia radiculosa* (L-11659-sp).

9. The method of claim 7 wherein the lignocellulosic substrate is selected from the group consisting of sawdust, wood chips, rice straw, corn stalks, and wheat straw.

10. The method of claim 7 wherein the nutrient supplement is selected from the group consisting of corn steep liquor, cornmeal and wheatbran.

11. The method of claim 7 wherein the inoculated wood is aerated and hydrated in dark, aerobic conditions, at a relative humidity of about 70%, and in a temperature range from about 20° C. to 35° C.

12. The method of claim 7 wherein the inoculated wood is aerated and hydrated in a temperature range from about 27° C. to 32° C.

13. The method of claim 7 wherein the degradation product exhibits a loss in dry weight of an amount in excess of 2.5% of the dry weight of the wood.

UNITED STATES PATENT AND TRADEMARK OFFICE  
**CERTIFICATE OF CORRECTION**

PATENT NO. : 6,383,800 B1  
DATED : May 7, 2002  
INVENTOR(S) : Barbara L. Illman, Vina W. Yang and Leslie A. Ferge

Page 1 of 1

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

Column 13,  
Line 62, delete the word "chromated".

Signed and Sealed this  
Thirtieth Day of March, 2004

A handwritten signature in black ink that reads "Jon W. Dudas". The signature is written in a cursive style with a large, looped initial "J".

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JON W. DUDAS  
*Acting Director of the United States Patent and Trademark Office*